

REVISIONS	DESCRIPTION	DATE	APPROVED
LTR	A SEE EO 222AA GIGO CHG FROM TEST TO PRODUCTION DNG REF TEST EO A566-12-02	3/23/97	MKavach

MINOR DIA	1.733
CIRCULAR TOOTH THK	
MAX EFFECTIVE	.0936
MIN ACTUAL	.0886
MEASUREMENT OVER	
20 DIA. PINS	2.046 - 2.054

1. BREAK ALL SHARP EDGES 05R OR 015
X 40° - 50° EXCEPT NOTED.
△ HEAT TREAT TO 145,000 ~ 165,000 PS
ROCKWELL RC 32 - 36.

USED TO HOLD 222-040-100 GEAR
WHILE TORQUING 222-040-182 NUT
WITH T103007

Notes:

1. BREAK ALL SHARP EDGES 05R OR 015
X 40° - 50° EXCEPT NOTED.
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STEEL STAMP
P/N 19 FIGURES

FOR APPROVED INTERCHANGEABLE EQUIVALENTS AND SUPERSEDED PARTS—SEE BNT STANDARD 170-001
SOURCES QUALIFIED AND APPROVED BY BHT FOR STANDARDS AND MATERIALS ARE LISTED IN REPORT 299-099-900.